

zDental Tray Technical Data Sheet

Product Discription:

zDental Tray is a light-curing resin for the fabrication of impression trays using 3D LCD printers utilizing wavelengths between 385nm–405nm. zDental Tray is used to print impression trays for implants, dentures, crowns and bridges, and other comprehensive cases. zDental Tray is a fast-printing resin with properties of excellent precise, high-reliability and easy-cleaning, providing consistent, accurate impressions for high-quality dentistry.

Characteristics:

| Tested Property | Result | Standard/Method |
|--------------------------------|---------|-----------------|
| Tensile Property | | |
| Tensile Strength, MPa | 41.68 | ASTM D638 |
| Tensile Modulus, MPa | 1316.15 | ASTM D638 |
| Elongation, % | 20.45 | ASTM D638 |
| Flexural Property | | |
| Flexural Modulus, MPa | 55.42 | ISO 178 |
| Flexural Strength, MPa | 1082.35 | ISO 178 |
| Impact Property | | |
| IZOD Impact (Unnotched) , J/ m | 185.92 | ASTM D256 |

| Physical Characteristics | | |
|---------------------------------|----------------|---------------|
| Shore D Hardness | 83.5 D | ASTM D2240 |
| Heat Deflection Temp.(1.82 MPa) | 43.1℃ | ASTM D 648-16 |
| Heat Deflection Temp.(0.45 MPa) | 62.6°C | ASTM D 648-16 |
| Viscosity (at 25°C) | 300 -500 mPa·s | |

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- 1. The testing samples are printed by NBEE with default parameters of 100 μ m layer thickness, and post-cured by UCure with default parameters of the zDental Tray resin.
- 2. Mechanical properties will vary based on printer, model orientation onto build platform, printing parameters used, cleaning and post-curing of the printed parts, and so on. Learn more at www.UNIZ.com.
- 3. UNIZ guarantee that the information and data stated herein are based upon tests in our lab and are considered to be reliable and accurate. This information and data are used for reference only, no warranty as a legal basis. User should be tested by themself firstly.

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