

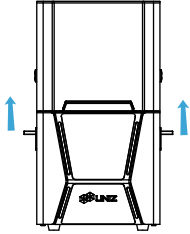
QUICK START GUIDE

for UBEE 3D PRINTER

SET-UP YOUR PRINTER

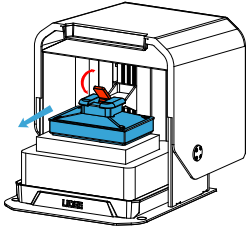
A Position the printer

1. Lift up the printer by two people, and put it onto a stable table.
2. Adjust the position and make sure the printer is placed steadily.

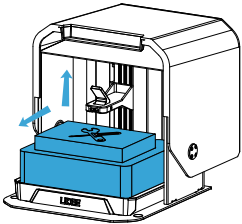


B Take accessories out

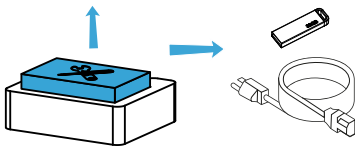
1. Open the cover, rotate the Platform Locking Arm upward to unlock it, and pull out the Build Platform.



2. Take the accessories box and foam out.

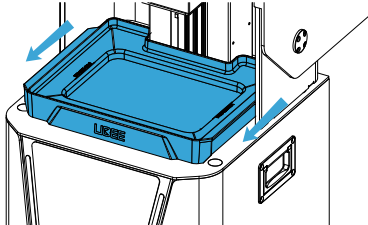


3. Remove the foam, take power cable and USB flash drive out.

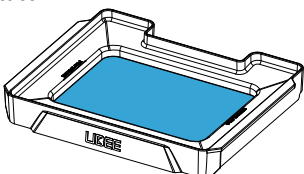


C Check the Resin Tank

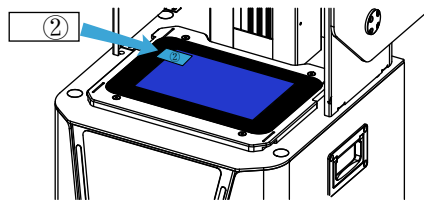
1. Remove the Resin Tank from the printer.



2. Check the Resin Tank, the film should be intact.

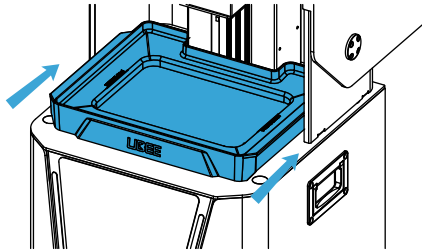


2. Peel off the upper film marked '②'. The real protective film is lower and should be clean.



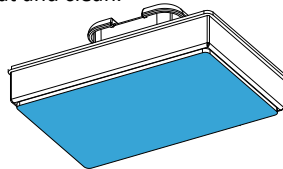
- ⚠ Paste a new LCD protective film if the old one is broken.

3. Reinstall the Resin Tank.

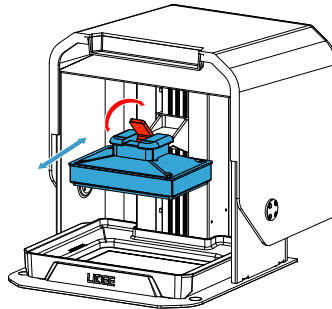


D Check the Build Platform

1. Check the Build Platform, the bottom should be flat and clean.

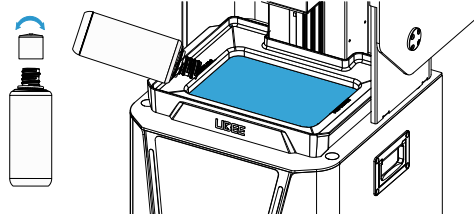


2. Install the Build Platform, press the Platform Locking Arm downward until it locks into place.



E Load the Resin

1. Take the Cap off the Resin Bottle.
2. Pour the resin into Resin Tank directly.



PREPARE THE SOFTWARE

F Download and install UNIZ Dental

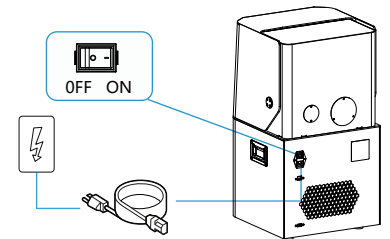
<https://www.uniz.com/software>

You can also find the install file in the USB flash drive.

START A PRINT

G Power On

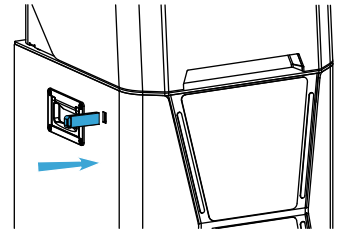
1. Remove the power cable from the rear foma.
2. Connect power cable.
3. Toggle the switch to ON.



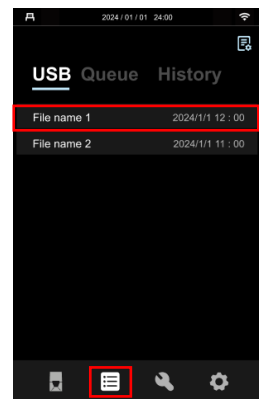
- ⚠ 1. Please make sure the power cable is connected firmly.
- 2. Confirm the voltage is matched.

H Prepare the printing file

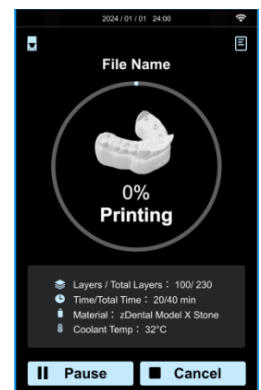
1. Insert the USB flash drive on the left side of the printer.



2. Enter USB page, select the slice file you want to print.



3. Click PRINT to start the printing process, printing details will show up.



I Finish Printing

1. Clean up the remaining resin on the Build Platform, then loose the lock screw and take the Build Platform out.
2. Use the scrapper to remove the models.